

ITEM # 062491 13 ft. x 20 ft. POND LINER MODEL # X40242AA

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Questions, Problems, Missing Parts? Before returning to your retailer, call our customer department at 1-866-728-6187, 9 a.m. – 5 p.m. EST, Monday – Friday, or email us at <u>customerservice@srg-usa.com</u>.

## PACKAGE CONTENTS

Part	Description	Quantity
А	Liner – 13 ft. x 20 ft.	1

Liner - 13 ft. x 20 ft. (A)

# PREPARATION

Before beginning assembly or operation of product, make sure all parts are present. Compare parts with package contents list and diagram above. If any part is missing or damaged, do not attempt to assemble or operate the product. Contact customer service for replacement parts.

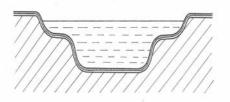
### Estimated Assembly Time: 30 minutes.

Tools Required for Assembly: Garden hose and shovel (not included).

#### ASSEMBLY INSTRUCTION

- Calculate the dimensions of your pond. Your pond should be at least 18 in. deep at the deepest point. Allow for a 10 in. overlap around the perimeter of the pond. The 13 ft. x 20 ft. liner will create a pond that is approximately 9 ft. x 16 ft. x 18 in. deep. It will hold approximately 1600 gal of water.
- 2. Using a garden hose, outline the design of your pond.
- Dig from the middle and work your way out to the edge of the pond. Remember to allow for some shallow areas around the edge for plants and rocks.
- 4. After digging out the pond, check the entire area and remove any rocks or debris that could damage your liner.
- Add approximately 2 in. of sand to the pond area. The sand functions as a cushion beneath your pond liner. Spread the sand over the entire area and compact it.
- Open the liner and drape it across the pond area, making sure to leave at least 10 in. of overlap around the perimeter of the hole. Secure the edges with rocks or bricks and start to fill with water.

Liner - 13 ft. x 20 ft. (A)



- Try to remove any folds and wrinkles from the liner before you start filling the pond. As you fill the pond, smooth any folds or wrinkles that develop. Once the liner is firmly in place, allow it to settle by repositioning the rocks or bricks around the perimeter and finish the pond.
  When the pond is full hum the evenes liner is a small transh around your pend with steppe and rocks.
- 8. When the pond is full, bury the excess liner in a small trench around your pond with stones and rocks,

according to your landscape design.

### TWENTY-YEAR LIMITED WARRANTY

- Warranty covers only properly installed and maintained units. Liner warranty is limited to fresh water at a temperature between 35 °F - 95 °F, with a pH range of 5 – 9. Other liquid applications or extreme temperature uses must be approved in writing by the manufacturer.
- 2. All the liners are warranted to the user against defective material and workmanship, under normal working conditions. This warranty period begins on the date of purchase by the original purchaser. The length of coverage for this liner is twenty years.
- 3. The manufacturer will make a good faith effort for prompt disposition regarding all warranty claims. Returned product will be inspected to determine cause of failure before warranty is applied. Warranty does not cover any costs associated with the installation and removal of products or parts subject to this warranty. For products damaged in transit, a claim should be filed with the carrier.
- 4. Warranty claims must be made by returning the defective parts, freight pre-paid, along with proof purchase and a dated store receipt to:

Silk Road Group, 801 Penhorn Ave, Unit 4 Secaucus, NJ 07094

5. The warranty and remedy described in this limited warranty is an exclusive warranty and remedy in lieu of any other warranty or remedy expressed or implied. All other warranties and remedies are hereby expressly excluded, including but not limited to any implied warranty of merchantability of fitness for any particular purpose. This warranty gives the buyer and user specific legal rights, and buyer and user may also have other rights which vary from state to state. Some states do not allow exclusions or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

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